

Amendments to the Drawings:

The attached sheet of drawings includes changes to Figs. 2 and 3. This sheet, which includes Figs. 1-3, replaces the original sheet including Figs. 1-3. Figs. 2 and 3 have been amended to correct matters of form. Applicants respectfully submit that no new matter has been added.

Attachments: Replacement drawing sheet
 Annotated drawing sheet

REMARKS/ARGUMENTS

Claims 1-6 are pending herein. Claims 1 and 2 have been amended to correct matters of form.

1. Claims 1-3 and 6 were rejected under §103(a) over Hergeth. This rejection is respectfully traversed.

Claim 1 recites, among other things, an alpine ski 1 having a side cut 9, which has a radius smaller than 24 meters, the front 10 and/or rear 18 ends of which have a cavity 11, 15 opening longitudinally at the end, wherein the lateral flexural rigidity (as defined by the equation in claim 1) is greater than 0.3×10^{-9} .

Hergeth discloses, in Fig. 1, a snowboard 1 that includes two complete alpine skis 2, 3 mechanically connected together with a platform 5. First, Applicants respectfully submit that a snowboard is significantly different from an alpine ski in many ways, including the fact that a snowboard generally has a mount for each foot of a user such that only one snowboard is used per user. Conversely, an alpine ski only has a mount for one foot of a user generally requiring a pair of alpine skis per user. Along these lines, although Hergeth discloses the inclusion of what looks to be two individual alpine skis, the individual alpine skis do not contain a cavity opening longitudinally at the ends, as recited in claim 1.

Second, while it appears that Hergeth discloses the use of two alpine skis, each having somewhat of a sidecut, Hergeth does not appear to disclose the use of an alpine ski having a deep sidecut, which is defined by a radius of curvature smaller than 24 meters. Therefore, Hergeth fails to disclose an alpine ski having a sidecut, which has a radius smaller than 24 meters, as recited in claim 1.

Third, Applicants respectfully submit that the Examiner's use of *In re Aller* is misplaced. The Examiner contends that *Aller* stands for the proposition that "where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation." While Applicants do not disagree with the Examiner characterization of the *Aller* case, its holding simply does not apply here. One skilled in the art of alpine skis, as those

included in the snowboard of Hergeth, would not have envisioned making an alpine ski easily deformable in the lateral direction. The test recited in claim 1 measures the deformation effect of an alpine ski. The measurement is a ratio relating to the deformation Y_{av} created by a force F_{av} acting on an element 2, 3 at a distance L_{av} away from a clamp point 20. The calculated ratio relating to the lateral deformation of a typical ski, similar to the one which is joined together to create Hergeth is about 0.15×10^{-9} , which can be appreciated to be essentially rigid. However, utilizing the features of the present invention results in obtaining a lateral flexural rigidity ratio of greater than 0.3×10^{-9} , which would not be possible utilizing the design of a traditional alpine ski. Therefore, Hergeth fails to disclose the general conditions of claim 1 that would have allowed one skilled in the art to create an alpine ski having a lateral flexural rigidity ratio of greater than 0.3×10^{-9} , as recited in claim 1.

For at least the reasons stated above, Hergeth fails to disclose or even suggest an alpine ski having all the features recited in claim 1. Since claims 2, 3 and 6 depend directly from claim 1, those claims are also believed to be allowable over the applied art. Accordingly, reconsideration and withdrawal of this rejection are respectfully requested.

2. Claim 5 was rejected under §103(a) over Hergeth in view of Ortwig. Applicants respectfully submit that the arguments submitted above distinguish claim 1 from Hergeth. Since claim 5 depends directly from claim 1, claim 5 is also believed to be allowable over the applied art. Accordingly, reconsideration and withdrawal of this rejection are respectfully requested.

For at least the foregoing reasons, Applicants respectfully submit that all pending claims herein define patentable subject matter over the art of record. Accordingly, the Examiner is requested to issue a Notice of Allowance for this application in due course.


If the Examiner believes that contact with Applicants' attorney would be advantageous toward the disposition of this case, the Examiner is herein requested to call Applicants' attorney at the phone number noted below.

The Commissioner is hereby authorized to charge any additional fees associated with this communication or credit any overpayment to Deposit Account No. 50-1446.

October 24, 2005

Date

Respectfully submitted,



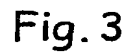
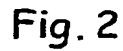
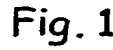
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Attachments: Replacement Drawing Sheet
Annotated Drawing Sheet
Appendix A- Substitute Specification
Appendix B- Marked-up Specification





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ALPINE SKI

Technical fieldField of the Invention

[0001] The invention concerns the field of sports involving sliding, more specifically that of the manufacture of alpine skis, that is to say, generally speaking, skis which make it possible to descend slopes performing turns. The invention relates more particularly to a ski of novel design having a sidecut which is variable as a function of the stress.

Prior artBackground of the Invention

[0002] Generally speaking, an alpine ski has several deformation capabilities. For instance, it is possible to determine a longitudinal flexural rigidity, which corresponds to the capability of the ski to bend when it is subjected to a vertical force. This bending is utilized in particular when the ski has to follow the changes in gradient of the run and also during turning.

[0003] A ski also has a torsional rigidity, which corresponds to its deformation capability when it is subjected to a torque applied about an axis essentially parallel to the ski. This deflection capability allows slight twisting of the ends of the ski.

[0004] Furthermore, a ski has a lateral flexural rigidity, which corresponds to its deformation capability when it is subjected to a lateral force. This lateral flexural rigidity is particularly small on existing skis in view of the fact that the width of a ski is markedly greater than its thickness.

[0005] There has thus far been a distinct trend toward producing skis which have a particularly deep sidecut and a small length. This sidecut forms on each side of the ski a curve which is comparable to an arc of a circle of which the radius of curvature is frequently smaller than about 24 meters. Generally speaking, the radius of curvature of this sidecut is defined by the radius of the circle passing through three points which are the two points of maximum width at the tip and at the tail and the point of minimum width at the underfoot.

[0006] This deep sidecut makes it possible when performing "cut turns" or "carving" to put the ski into a turn having a given radius, which depends therefore on the radius of curvature of this sidecut, minimizing the effects of sideslipping.

[0007] Performing carving requires the skier to lean laterally to a very considerable

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extent and to exert great forces during turning in order to cut into the snow to the maximum possible extent with the edge line. Such turns therefore result in high speed and are consequently beyond the scope of the average skier.

[0008] If the speed and the force exerted on the edge by the skier are insufficient, the edges cut into the snow only at the two points of maximum width of the sidecut and possibly over a small part of the sidecut. Outside these zones, the sidecut is in a state of sideslipping. The handling of the turn is therefore not truly optimum.

[0009] One object of the invention is to make it possible for the edge to bite over a major part of the sidecut, whatever the radius of curvature of the turn, the inclination of the ski in relation to the snow and the speed of the skier.

[0010] In the past, it has already been proposed to produce skis with special constructions which favor longitudinal deflection of certain parts of the ski, in particular the ends. For instance, in document AT 23 80 74, a ski has been described which has a front part which is split, so that each of these parts can move vertically independently of the other. This arrangement makes it possible to reduce the longitudinal flexural rigidity of each of the ends of the ski. However, the side profile of such a ski remains constant, in this case being rectilinear. Thus, as touched on above, when the ski is put into the turn, only a very limited zone of the edge bites into the snow, the remainder of the side profile sideslipping, or not being in contact with the snow.

[0011] A similar approach has also been proposed in document DE 34 44 345. The ski described in this document comprises a slit extending longitudinally from the tip to the tail in order to allow a reduction in the overall torsional rigidity. This ski also has reduced longitudinal flexural rigidity since, when the ski is inclined laterally in relation to the snow, only half of the ski comes into contact with the snow and therefore has a useful rigidity.

[0012] The design of the ski described in document FR 2 227 883 also aimed to achieve a similar goal.

[0013] A ski having a longitudinal slit opening at the end of the tip or of the tail has also been described in document FR 2794374. Means are provided for modifying the gap between the two portions separated by the slit and therefore for modifying the sidecut of the ski before use according to the capabilities of the skier and to the type of skiing performed.

[0014] A ski having a mechanical device located inside a housing formed inside the ski has also been described in document EP 1 297 869. This device is intended to increase the separation between the left and right edges when the ski bends.

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Disclosure Summary of the invention

[0015] The invention therefore relates to an alpine ski having a deep sidecut, that is to say one which has a radius smaller than about 24 meters. After the fashion of the ski described in document FR 2794374, the front and/or rear ends have a cavity opening longitudinally at this end.

[0016] According to the invention, this ski is characterized in that the dimensions of this cavity allow the deformation of this end when a lateral force is exerted at the front and/or rear contact lines so as to permit the left and right edges of the ski to move closer to one another. It will be noted that, under real conditions, forces are exerted on the ski not only laterally but also vertically, or more generally perpendicularly to the upper surface of the ski. Thus, the deformation observed on snow is generally such that the vertical stresses cause a displacement which has the effect of moving the right and left edges away from one another. However, the horizontal component (or more precisely that parallel to the running surface) of the forces to which the ski is subjected has the effect of moving the right and left edges closer to one another in a projection in the plane of the running surface of the ski.

[0017] In other words, the invention consists in separating the end of the ski into two parts therefore having a lower lateral flexural rigidity, so that these parts, which are free, can therefore each move closer to the longitudinal center plane of the ski when a stress is exerted transversely. The dimensions of the cavity are such that they permit the displacement of the two portions of the end. In this way, the sidecut of the ski can be deformed as a function of not only the topology of the run but also the forces exerted by the skier. This is because, when the ski is inclined on the edge, the extreme points of contact with the snow are close to the points of maximum width of the ski, which are themselves near the front and rear contact lines which are defined in a standardized manner.

[0018] It has been determined that, in order to achieve the desired deformation effect, it is appropriate to produce the ski so as to provide it with particular mechanical properties of rigidity. Thus, as far as the front end is concerned, the ratio:

$$C_{av} = \frac{Y_{av}}{F_{av} \cdot L_{av}^3}$$

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must be greater than 0.3×10^{-9} , where L_{av} and Y_{av} , expressed in millimeters, and F_{av} , expressed in Newtons, are determined on measurement of lateral deflection of the front part of the ski, during which measurement:

- the ski is arranged on the side with its running surface vertical;
- the ski is held clamped at a front fixed point located at a distance from the front end of the ski of 3/10 of the total length L_n of the ski;
- a force F_{av} is exerted vertically on the edge of the ski at a point of application located at a distance of 120 millimeters from the front end of the ski, said point of application therefore being located at a distance $L_{av} = 0.3 \times L_n - 120$, measured in millimeters, from the front fixed point;
- the point of application undergoes a vertical displacement Y_{av} .

[0019] Similarly, as far as the rear end is concerned, the ratio:

$$C_{ar} = \frac{Y_{ar}}{F_{ar} \cdot L_{ar}}$$

must be greater than 0.3×10^{-9} , where L_{ar} and Y_{ar} , expressed in millimeters, and F_{ar} , expressed in Newtons, are determined on measurement of lateral deflection of the rear part of the ski, during which measurement:

- the ski is arranged on the side with its running surface vertical;
- the ski is held clamped at a rear fixed point located at a distance from the rear end of the ski of 3/10 of the total length L_n of the ski;
- a force F_{ar} is exerted vertically on the edge of the ski at a point of application located at a distance of 50 millimeters from the rear end of the ski, said point of application being located at a distance $L_{ar} = 0.3 \times L_n - 50$, measured in millimeters, from the rear fixed point;
- the point of application undergoes a vertical displacement Y_{ar} .

[0020] In practice, the ski can advantageously consist of two longitudinal elements arranged side by side and joined at the underfoot zone. The front or rear ends of these elements are then sufficiently separated to form the zone of the cavity which opens longitudinally and therefore permits the two elements to be moved closer to one another transversely under stress.

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[0021] In practice, these two elements can advantageously be joined by a platform for mounting the binding.

[0022] The invention also includes variants in which the ski is not made from two separate elements but from one single element which has a monolithic underfoot zone and then, at the front, or at the rear, or at both, two distinct branches which are separated to form the characteristic cavity.

[0023] In practice, the cavity must allow a certain deformation under lateral stress. This cavity therefore corresponds to a modification of the structure of the ski at the end concerned and can be effected in different ways.

[0024] For instance, this cavity can be in the form of a complete absence of material. This cavity can also be filled with a filling material which is elastic and flexible and therefore allows each of the parts defining the cavity to be moved closer in the direction of the longitudinal center plane of the ski.

[0025] This filling makes it possible in particular to avoid snow passing through the cavity.

[0026] In another embodiment, this cavity can be delimited on the lower side by a deformable layer which constitutes the running surface and therefore connects the two parts defining the cavity.

[0027] In other words, the running surface can be continuous over the entire width of the ski and therefore fill in the lower face of the cavity so as to prevent the intrusion of snow. This running surface remains very easily deformable under transverse stress on account of its low rigidity. However, the volume located above the layer forming the running surface at the characteristic cavity is therefore either free from material or filled with an easily deformable material.

Brief description of the figuresDrawings

[0028] The mode of embodying the invention and the advantages which derive from it will emerge clearly from the description of the embodiment which follows with reference to the accompanying figures, in which:

_____ Figure 1 is a top view of a ski according to the invention.

_____ Figures 2 and 3 are top views of the ski in Figure 1 showing the lateral deformation of the front and, respectively, rear end.

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____ Figure 4 is a basic perspective view of the ski in Figure 1 shown in a situation where the ski is stressed in a turn to the right.

____ Figure 5 is a section essentially at the front contact line of the ski in Figure 4.

____ Figures 6 to 8 are sectional views essentially at the front contact line of three variant embodiments.

Mode of embodying the invention **Detailed Description of the Invention**

[0029] As already touched on, the invention relates to an alpine ski (1) which can be made according to the embodiment illustrated in Figure 1. In that case, the ski (1) is made up of two elements (2, 3) which are essentially symmetrical about the longitudinal center plane (4) of the ski.

[0030] These two elements (2, 3) are connected by a platform (5) for raising the binding.

[0031] According to the invention, the ski comprises a cavity (11) which opens (12) at the front end (10) of the ski. At the rear end likewise, the ski (1) comprises a cavity (15) formed by the divergent portions (16, 17) of the elements (2, 3). This cavity (15) opens at the rear (18) of the ski (1).

[0032] The ski thus has a deformation capability under lateral stress which is illustrated in Figures 2 and 3 at the front and, respectively, the rear of the ski.

[0033] This deformation can be measured by a lateral flexural rigidity test which is illustrated in Figure 2.

[0034] The ski is thus arranged on the side with its running surface vertical. The ski (1) is held clamped at a front fixed point (20) located at a distance D_{AVav} measured from the front end (10) of the ski of $3/10$ of the total length L_n of the ski.

[0035] A force F_{AVav} is exerted vertically on the edge of the ski at a point of application (21) located at a distance d_{AVav} of 120 millimeters from the front end (10) of the ski (1). This point of application is therefore located at a distance L_{AVav} of $0.3 \times L_n - d_{AVav}$ from the front fixed point (20).

[0036] The displacement Y_{AVav} in the vertical direction of the point of application (21) of the force F is then measured. If the curve indicating the displacement observed as a function of the force exerted is not completely linear, in particular in the zone corresponding to small forces, the forces and displacement are then measured in a differential manner in a linear portion of this curve.

[0037] Good results for behavior on snow are observed when the lateral flexural rigidity,

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defined by the criterion

$$C_{av} = \frac{Y_{av}}{F_{av} \cdot L_{av}^3},$$

is greater than 0.3×10^{-9} , with Y_{av} and L_{av} expressed in millimeters and F_{av} expressed in Newtons. In practice, this criterion value can be greater than 1×10^{-9} or even 1.2×10^{-9} .

[0038] The same type of measurement can be performed at the rear end, as illustrated in Figure 3.

[0039] The ski is then likewise held clamped at a fixed point located at a distance D_{ARar} measured from the rear end (8) of the ski equal to $3/10$ of the total length L_n of the ski.

[0040] A force F_{ar} is exerted vertically on the edge of the ski at a point of application (25) located at a distance of 50 millimeters from the rear end (8) of the ski. The point of application (25) is therefore located at a distance $L_{ar} = 0.3 \times L_n - d_{ARar}$ from the rear fixed point (24). The vertical displacement Y_{ar} of the point of application (25) of the force F_{ar} is likewise measured.

[0041] In practice, good results as far as the lateral flexural rigidity is concerned are obtained when the criterion

$$C_{ar} = \frac{Y_{ar}}{F_{ar} \cdot L_{ar}^3}$$

is greater than 0.3×10^{-9} , with Y_{ar} and L_{ar} expressed in millimeters and F_{ar} expressed in Newtons. In fact, the value of this criterion can be above 1×10^{-9} or even 1.5×10^{-9} , depending on the flexibility desired.

[0042] It can thus be seen that the lateral deformation of the ski is particularly great and bears no relation to existing skis, for which the same criteria are in the region of 0.15×10^{-9} .

[0043] When the force exerted, whether at the front or at the rear, is of the order of 100 Newtons, the ratio of the displacement Y over the total length L_n of the ski is greater than 0.0015. In practice, this means that the deformation may reach virtually 1 centimeter at the front and rear ends.

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[0044] In practice, this considerable deflection under lateral stress has the effect as illustrated in Figure 4 that the ski (1) can have a sidecut (9) which changes as a function of the stress. Thus, in the case illustrated in Figure 4, which is exaggerated as far as the deformations are concerned in order to facilitate comprehension, it can be seen that the element (3) is relatively deformed, having moved closer to the longitudinal center plane (4) of the ski, so that the edge line (19) in contact with the snow has a greatly increased radius of curvature. It can be seen that most of the edge of the element (3) comes into contact with the snow, with the exception of the end forming the raised tip. This edge will therefore bite into the snow over a large part of its length and therefore allows safer handling of the turn. This characteristic deformation can be achieved whatever the angle of inclination of the ski in relation to the snow, that is to say as a function of the gradient of the run and the position of the skier.

[0045] As illustrated in Figure 5, this deformation has the effect primarily of moving the element (3) closer in the direction of the longitudinal center plane (4). In Figure 5, the shape in broken lines (3') represents the element (3) in a symmetrical configuration with the element (2) in relation to the longitudinal center plane (4) in a situation in which it is not stressed. The distance E separating the two elements in a horizontal plane is therefore smaller than the distance E' corresponding to the situation in which the element is not stressed. Likewise, the edge (19) is therefore offset in relation to the position (19') it would occupy without stresses. The element (3) is also deformed in a longitudinal deflection direction, while the element (2) remains virtually undeformed. The two elements, which are not both in contact with the surface of the snow, are thus offset in relation to one another. More precisely, the element (3) coming into contact with the snow is offset upward by a distance D in a direction perpendicular to the plane of the running surface.

[0046] It has been realized that the longitudinal flexural rigidity of each element (measured with the ski flat on its running surface and subjected to a load perpendicular to its running surface) must correspond essentially to that of a conventional ski, so that the overall longitudinal flexural rigidity of the ski is of the order of twice that of a monolithic ski. This is because, when the ski is on the edge, only one element bends and its great rigidity is therefore necessary for the good behavior of the ski.

[0047] The lateral displacements can be variable depending on the structures used.

[0048] In practice, as touched on already, the characteristic cavity is made at the front

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and/or rear ends of the ski and corresponds to a structural cavity, which means that at this cavity the ski has a structure which has very low strength and is different from that of the rest of the ski, in particular in its lateral portions formed by the elements (2, 3).

[0049] This cavity can thus be completely free from material, as illustrated in Figure 6. As illustrated in Figure 7, it can be filled with an elastic material (31) such as a, for example closed-cell, foam rubber.

[0050] In a variant illustrated in Figure 8, this cavity can receive the running surface (32) of the ski, which extends from one lateral element (2) to the other (3). The material used to make the running surface is relatively flexible since it is generally polyethylene.

[0051] This material opposes only very slightly the moving of one of the elements closer toward the longitudinal center plane (4) of the ski.

[0052] It emerges from the above that the ski according to the invention has a structure which is entirely innovative in the sense that it permits lateral deflection under transverse stress which cannot be compared with existing skis.

[0053] This therefore allows most of the length of the edge to bite into the snow and therefore facilitates the handling of the turn, whatever the radius of curvature the skier wishes to give the turn and the inclination of the ski in relation to the snow.